

## PATENT ABSTRACTS OF JAPAN

(11)Publication number : 06-172345

(43)Date of publication of application : 21.06.1994

(51)Int.Cl.

C07D401/04  
A61K 31/55  
C07D223/04  
C07D223/08  
C07D223/12  
C07D243/08  
C07D267/10  
C07D413/04  
C07D417/04

(21)Application number : 04-330683

(22)Date of filing : 10.12.1992

(71)Applicant : SS PHARMACEUT CO LTD

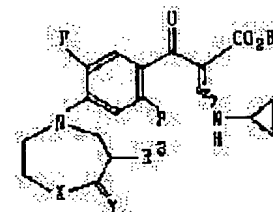
(72)Inventor : TAKEDA SUNAO  
KONNO FUJIKO  
KAIHO TERUMITSU  
SHIBATA AKIHIRO  
MATSUDA HIDEAKI  
KURAISHI TADAYUKI

## (54) PRODUCTION OF QUINOLONE CARBOXYLIC ACID DERIVATIVE AND IT INTERMEDIATE

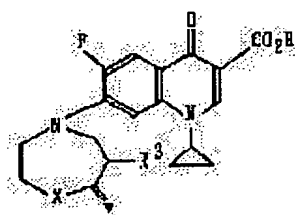
## (57)Abstract:

PURPOSE: To obtain the subject compound useful as an antimicrobial agent in high yield and high purity by cyclizing an acrylic acid derivative in the presence of a basic catalyst and then hydrolyzing the cyclized compound.

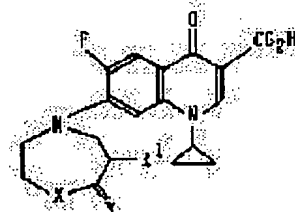
CONSTITUTION: A compound of formula I [R is lower alkyl, aralkyl or ester residue; R3 is H or N-R4R5; R4 and R5 are H, lower alkyl or protecting group of amino; X is methylene, O, S or SO2, NR2, etc.; R2 is H or lower alkyl; Y is O or H2] is cyclized in the presence of a basic catalyst (e.g. NaOH) in a solvent (e.g. acetonitrile) at 0° C to boiling point of the solvent to provide a quinolone carboxylic acid ester of formula II. Then, the compound of formula II is hydrolyzed and as necessary, a protecting group of the amino group of R3 is removed to provide the objective compound of formula III (R1 is H or amino which may be substituted with alkyl group).



I



II



III

## LEGAL STATUS

[Date of request for examination] 05.07.1999

[Date of sending the examiner's decision of rejection] 25.09.2001

[Kind of final disposal of application other than the examiner's decision of rejection]

BEST AVAILABLE COPY

application converted registration]

[Date of final disposal for application]

[Patent number]

[Date of registration]

[Number of appeal against examiner's decision  
of rejection]

[Date of requesting appeal against examiner's  
decision of rejection]

[Date of extinction of right]

Copyright (C); 1998,2003 Japan Patent Office

BEST AVAILABLE COPY